

## 1. Identification

Product identifier	HEXAMETHYLPHOSPHORAMIDE, 99%		
Other means of identification			
Product code	3744		
Recommended use	professional, scientific and technical activities: other professional, scientific and technical activities		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier/Distributor information			
Manufacturer			
Company name	GFS Chemicals, Inc.		
Address	P.O. Box 245 Powell, OH 43065 United States		
Telephone	Phone	740-881-5501	
	Toll Free	800-858-9682	
	Fax	740-881-5989	
Website	www.gfschemicals.com		
E-mail	service@gfschemicals.com		
Emergency phone number	Emergency Assistance	Chemtrec 800-424-9300	

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Germ cell mutagenicity	Category 1
	Carcinogenicity	Category 1B
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	May cause genetic defects. May cause cancer.
<b>Precautionary statement</b>	
<b>Prevention</b>	Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection.
<b>Response</b>	Call a POISON CENTER or doctor/physician if you feel unwell. IF exposed or concerned: Get medical advice/attention.
<b>Storage</b>	Store locked up.
<b>Disposal</b>	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

## 3. Composition/information on ingredients

### Substances

Chemical name	Common name and synonyms	CAS number	%
HEXAMETHYLPHOSPHORAMIDE		680-31-9	100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

## 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Abdominal pain. Irritation of eyes and mucous membranes. Skin irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	<p>This product is miscible in water.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

<b>Occupational exposure limits</b>	No exposure limits noted for ingredient(s).
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).

## Exposure guidelines

### US. ACGIH Threshold Limit Values

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

Can be absorbed through the skin.

### US. Minnesota Hazardous Substances List (Minn. Rules 5206.0400).

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

Skin designation applies.

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

##### Other

Use of an impervious apron is recommended.

#### Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

Clear.

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Colorless to light yellow.

### Odor

Not available.

### Odor threshold

Not available.

### pH

Not available.

### Melting point/freezing point

41 - 44.6 °F (5 - 7 °C)

### Initial boiling point and boiling range

451.4 °F (233 °C) 101.325 kPa

### Flash point

291.2 °F (144.0 °C) Closed Cup

### Evaporation rate

Not available.

### Flammability (solid, gas)

Not available.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

### Vapor pressure

0.01 kPa at 25 °C

### Vapor density

6.18

### Relative density

Not available.

### Solubility(ies)

#### Solubility (water)

Miscible

### Partition coefficient (n-octanol/water)

Not available.

### Auto-ignition temperature

Not available.

### Decomposition temperature

Not available.

### Viscosity

Not available.

### Other information

#### Density

1.03 g/cm<sup>3</sup>

#### Flammability class

Combustible IIIB estimated

<b>Molecular formula</b>	C6H18N3OP
<b>Molecular weight</b>	179.24 g/mol
<b>Specific gravity</b>	1.03 at 20 °C

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Strong acids.
<b>Hazardous decomposition products</b>	Oxides of phosphorus. Phosphine. May include oxides of nitrogen.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Abdominal pain. Irritation of eyes and mucous membranes. Skin irritation.

### Information on toxicological effects

<b>Acute toxicity</b>	Not available.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** May cause genetic defects.

**Carcinogenicity** May cause cancer.

### IARC Monographs. Overall Evaluation of Carcinogenicity

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9) 2B Possibly carcinogenic to humans.

### US. National Toxicology Program (NTP) Report on Carcinogens

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9) Reasonably Anticipated to be a Human Carcinogen.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not available.

**Chronic effects** Prolonged exposure may cause chronic effects.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species		Test Results
HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)			
Aquatic			
Fish	LC50	Bluegill ( <i>Lepomis macrochirus</i> )	5780 - 10510 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential** No data available.

**Mobility in soil** No data available.

<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
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### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### 14. Transport information

#### DOT

<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substances, liquid, n.o.s. (HEXAMETHYLPHOSPHAMIDE)
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	9
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	8, 146, 335, IB3, T4, TP1, TP29
<b>Packaging exceptions</b>	155
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	241

#### IATA

<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (HEXAMETHYLPHOSPHAMIDE)
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	9L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed.
<b>Cargo aircraft only</b>	Allowed.

#### IMDG

<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (HEXAMETHYLPHOSPHAMIDE)
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-A, S-F
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not established.
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## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

0.1 % One-Time Export Notification only.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

Listed.

#### SARA 304 Emergency release notification

Not regulated.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Immediate Hazard - No

Delayed Hazard - Yes

Fire Hazard - No

Pressure Hazard - No

Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Not listed.

#### SARA 311/312

Yes

#### Hazardous chemical

#### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
HEXAMETHYLPHOSPHORAMIDE	680-31-9	100

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

#### Safe Drinking Water Act (SDWA)

Not regulated.

### US state regulations

#### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

#### US. Massachusetts RTK - Substance List

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

#### US. New Jersey Worker and Community Right-to-Know Act

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

#### US. Pennsylvania Worker and Community Right-to-Know Law

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

#### US. Rhode Island RTK

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

#### US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

#### US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

Listed: January 1, 1988

#### US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

HEXAMETHYLPHOSPHORAMIDE (CAS 680-31-9)

Listed: October 1, 1994

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** November-30-2015

**Version #** 01

**Disclaimer** GFS Chemicals cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

**Revision Information** Physical & Chemical Properties: Multiple Properties  
Transport Information: Proper Shipping Name/Packing Group